FIG. 1

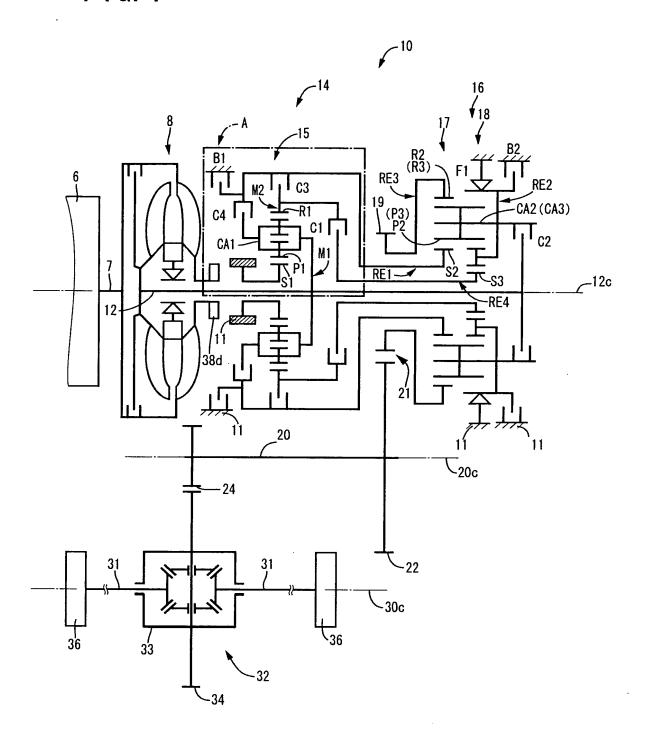


FIG. 2

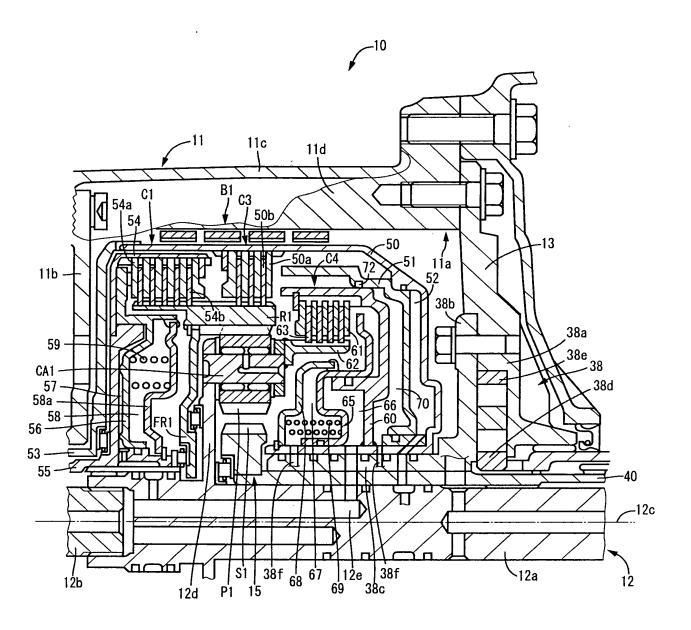


FIG. 3

	C1	C2	C3	C4	B1	B2	F1	SPEED RATIO	STEPPING RATIO
1st	0					0	0	4. 495	4 007
2nd	0				0			2. 697	1. 667
3rd	0		0					1.864	1. 447
4th	0			0				1. 471	1. 267
5th	0	0						1. 238	1. 188
6th		0		0		-		1.000	1. 238
7th		0	0					0. 823	1. 215
8th		0			0			0. 683	1. 205
R1			0		7	0		4. 022	RANGE 6. 578
R2				0		0		2. 158	0. 576

○ ENGAGED ○ ENGAGED FOR ENGINE BRAKING

FIG. 4

